# Cleaning tests of the ESR foil

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## **Motivation**

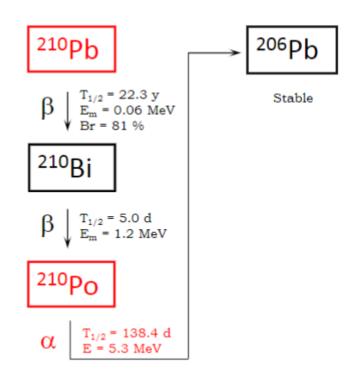
• DarkSide-20k requirements for the surface gross alpha emissivity of the ESR foil:

2.5 
$$\alpha/d/m^2$$
 0.03 mBq/m<sup>2</sup>

Measured activity by the alpha spectrometer:

$$C_{sf} \le 0.4 \text{ mBq/m}^2$$

• Cleaning method which allows to reduce the surface activity by a factor **10** is needed



• By applying a method which reduces the surface activity by a factor of **10** to a clean ESR foil the DS-20k requirement will be met

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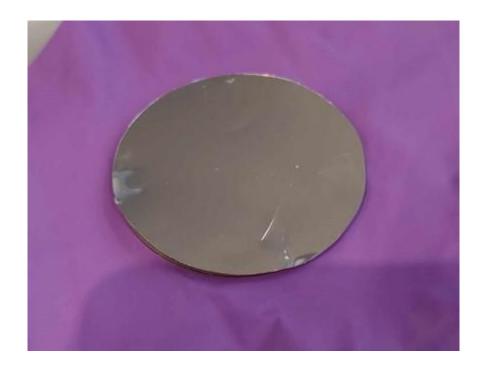
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# Cleaning tests of the ESR

- Six 50-mm diameter foil samples attached to copper/steel plates (for easier measurements in spectrometers)
- Samples kept for ~ 6 months in the strong (~30 kBq) <sup>222</sup>Rn source to increase the sensitivity to tested cleaning methods
- Tests of chemical and plasma cleaning methods
- Direct <sup>210</sup>Pb and <sup>210</sup>Po activity measurements of the artificially contaminated ESR foils by the gamma and alpha spectrometers, respectively
- 46.5 keV and 5.3 MeV peaks analyzed before and after cleaning



(Small) 50-mm diameter ESR foil

### Results

- **Chemical cleaning** turned out to be ineffective in order to <sup>210</sup>Pb and <sup>210</sup>Po reduction:
  - reduction factors ~1 for <sup>210</sup>Pb and <sup>210</sup>Po
- Atmospheric plasma cleaning also is ineffective:
  - reduction factors ~1 for <sup>210</sup>Pb and <sup>210</sup>Po
- Vacuum plasma cleaning reduction factors:
  - ~5 for <sup>210</sup>Pb
  - ~10 for <sup>210</sup>Po
- Vacuum plasma cleaning is a promising method. Further tests are in progress.

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More information #157:





#### Cleaning tests of the ESR foil

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The DarkSide experiment has been designed to search for direct interactions of the cold dark matter particles with argon nuclei. Currently, the DarkSide-20k (DS-20k) detector is under construction in the Laboratori Nazionali del Gran Sasso in Italy. One of the material which is going to be used inside of the DS-20k time projection chamber (TPC) is the ESR foil. Due to its large surface applied (few hundred square meters) and close proximity to the active volume its surface must be extremely radiopure, mainly with respect to 210Pb. The DS-20k requirements for the 210Pb surface specific activity for the ESR foil is: C = 0.03 mBq/m<sup>2</sup> (2.5 a/d/m<sup>2</sup>). The concentration measured by the most sensitive alpha spectrometer is ≤ 0.4 mBq/m². Due to this fact, a cleaning technique which reduces the 210Pb activity by a factor of 10 is needed. By applying this method to the clean ESR foil, the DS-20k requirement will be met. To test different cleaning methods (cleaning by chemical solutions, plasma cleaning), the ESR samples were contaminated with 210Pb/210Po in a strong 222Rn sources.

#### ESR foil

The ESR foil is a light highly reflecting material. This foil, covered with Chemical cleaning the wavelength shifter (TPB), will be used inside of the DS-20k time

jection chamber in order to maximize the fight detection.							
TPC vessel side wall -15 cm	LAr -4 cm	Pure Acrylic -4 mm	LAr -1 mm	ESR -65 µm	178 -3 µm	Active volume LAr (TPC)	



The  $43 \times 43$  cm<sup>2</sup> (big) ESR foil (see fig. 2) was investigated by the large-surface, low-background alpha spectrometer XIA UltraLo-1800 in order to establish its surface specific activity. Due to its thinness, the foil was attached to copper plate against curling up. The obtained 210Po surface concentration is ≤ 0.4 mBq/m<sup>2</sup>. Taking into account the <sup>210</sup>Po half-life and manufacturing date to  $1.3 \pm 0.1$  for <sup>210</sup>Po and  $1.8 \pm 0.1$  for <sup>210</sup>Pb. of the foil, equilibrium between 210Po and 210Pb can be assumed. The established 210Po sur-face Fig. 2. The 43 × 43 cm<sup>2</sup> ESR foil concentration also applies to <sup>210</sup>Pb.

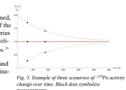
#### <sup>210</sup>Pb (<sup>210</sup>Po) measurements



The long-lived (22.3 y) 210Pb decays, through the <sup>210</sup>Bi, to the alpha-emitter <sup>210</sup>Po (138.4 d). Alpha particles may produce neutrons in the (a, n) reactions. Interactions of neutrons with argon nuclei are indistinguishable from those originating from dark

Fig. 4. Bottom part of the uranium decay chain.

If the equilibrium between 210Po and 210Pb can't be assumed, the surface specific activity of the 210Ph can be established by series of 210Po measurements. The activity of 210Po can increase (Apb > Apo), decrease (Aph < Apo) or remain constant  $(A_{p_0} = A_{p_0})$  and based on this analysis determination of 210Pb concentration is possible (see fig. 5).



#### Cleaning procedures

In order to increase sensitivity to tested cleaning methods, big ESR foil sample was kept ~1 month in the strong 222Rn source (~10 kBq/m3) and then cleaning by different chemical solutions were tested. Alpha peak (5.3 MeV) was analyzed before and after cleaning



a copper plate.

Six 50-mm diameter ESR foil samples were attached to steel/copper plates and kept for ~6 months in the strong 222Rn source (~30 kBq). After this, samples were measured by the emiconductor (Si) alpha- and coaxial (Ge) amma- spectrometer in order to 210Pb and <sup>10</sup>Po decay rates determination. Then tests of lifferent cleaning methods (chemical and

Fig. 3. One of the investigated 50- plasma cleanings) were performed.

#### Cleaning tests

The following chemical solutions were tested with respect to 210Po/210Pb removal on the ESR foil samples (big and small):

- Isopropanol
- EDTA (and EDTA + isopropanol) EDTA + 2% H<sub>2</sub>O<sub>2</sub>
- HCl (and HCl + isopropanol) Acetic acid (20%)

For the big and small samples results for 210Po removal are consistent (reduction factors < 2.0). The best reduction factors for the big ESR foil were obtain for the HCl + isopropanol (1.7 ± 0.1 for 210Po) and for the small samples: EDTA + 2% H.O. (1.3 + 0.1) and 1.2 + 0.1 for  $^{210}$ Po: 1.5 + 0.2 and 1.4 ± 0.2 for <sup>210</sup>Pb). Further tests with EDTA + 2% H<sub>2</sub>O<sub>2</sub> were performed for one more small sample, but results didn't meet DS-20k requirements. Sample was cleaned three times by this solution and total reduction factors were equal

#### Plasma cleaning

Small samples were processed applying plasma cleaning (under vacuum and argon/argon + helium atmosphere) at the INFN Legnaro (O. Azzolini). Even if the time between the determination of the activity and the cleaning is long, the half-life of 210Pb makes it possible to compare the 210Pb possible to compare the count rates directly. For  $^{210}\text{Po}$  the  $^{16}_{Fig. 6, \, ^{210}\text{Po}}$  isotopes in  $t_0$  decay (blue curve) and are situation is different and requires pro-duced by the Pb (yellow curve). If t is comparable analysis of the potential  $^{210}Po$  with  $T^{Po}_{1/2}$  the Po activity in  $t_1$  has to be predicted taking activity change. Expected activity into account these two contribution prior cleaning has to be calculated taking into account Po decay and Po produced



Fig. 7. Example of activity change for the small ESR foil sample before and after atmospheric

Tab. I. Results of plasma cleaning of the small ESR foils

		Reduction factor		
Sample	Cleaning method	<sup>210</sup> Po	<sup>210</sup> Pb	
ESR 3	Vacuum plasma	$7.8 \pm 0.6$	$4.8 \pm 0.8$	
ESR 6	Vacuum plasma	20.9 ± 1.9	$6.2 \pm 0.8$	
ESR 4	Atmospheric plasma (horizontal*)	$0.9 \pm 0.1$	$1.2 \pm 0.2$	
ESR 4	Atmoshperic plasma (vertical*)	$1.0 \pm 0.1$	$0.9 \pm 0.2$	
ESR 4	Atmoshperic plasma (argon + helium**)	$0.9 \pm 0.1$	$1.1 \pm 0.2$	

sample configuration "process gas

Conclusions Chemical cleaning and atmoshperic plasma cleaning turned out to be ineffective in 210Pb removal (reduction factors are ~1 for 210Pb and 210Po). Vacuum plasma cleaning reduction factor is ~5 for 210Pb and ~10 for 210Po.

#### Acknowledgments

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### Thank you